

3M™ Polyurethane Adhesives & Sealants



Outstanding Bonding & Sealing Metal, Plastics, Wood & More!

Automotive
Marine
Specialty Vehicle
Transportation



Get permanent bonds and tight seals with 3M™ Polyurethane Adhesive Sealants!

- One component formulas do not require mixing thereby eliminating waste and downtime to save you money
- Ideal for seam sealing, component attachment, sealing through-penetrations, panel assembly and an unlimited variety of fabrication and repair applications
- Specially engineered to provide outstanding sealing and bonding performance even in demanding environments
- Variety of formulas available to meet your design and application needs



3M Adhesive / Sealant Selection Guide

Product	Available Colours	Skin Time	Shore A Hardness	Cure Speed (mm/24h @ 23°C/50%RH)	Applications	Special Features
540	White, Black, Grey	70 min	34-40	3	General sealing of vehicles, metal fabrications and concrete joint sealing.	Great for different materials.
560	White, Black, Grey	50 min	55	4	General bonding of metal panels	Tough, resilient, fast curing, non-shrinking. Ideal for use in combination with 3M™ VHB™ Tapes.
OEM Adhesive/ Sealant	White, Black	120 min	45-50	3	Through-hull fittings, deck fittings.	Excellent sealant on most substrates. Available only in sausage packs. Use above or below waterline
4000 UV	White, Black	22 min	38-39	3	Exterior seams, through-hull and deck fittings. Used for glazing windows in combination with mechanical fasteners.	Will not yellow, like many lower quality urethanes. Removable. Does not require primer on metals. UV resistant. Use above or below waterline
5200	White, Black	120 min	45	4	Structural bonding to fiberglass and wood.	Forms strong, permanent bond on most substrates. Non-shrinking, long work time. Use above or below waterline

These products are typically packaged in 10.5 fl. oz. cartridges, 400 ml, or 600 ml sausages. Please ask 3M for availability.

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